

EPOXY PRIMER

EPOXY PRIMER (2-PACK SOLVENT FREE) FOR POWERFLOATED SURFACES

WILL IMPROVE ADHESION ON HARD SMOOTH, NON-POROUS DIFFICULT SURFACES AND POROUS SUBSTRATES

PERFORMANCE ADVANTAGES

- > Solvent-Free, environmentally friendly
- > Low viscosity-giving easy application
- > Good "wetting out" and penetration properties
- > Excellent adhesion to difficult substrates
- > Good curing performance at low temperatures

USES

- > A TRIAL AREA should be applied to ensure that adequate adhesion can be achieved to the surface.
- > Can be applied to powerfloated concrete, quarry tiles, ceramic tiles and aluminium to aid the adhesion of subsequent coatings.
- > Used on open, porous substrates.
- > Used as a primer prior to Self levelling, Screed or Patch repair Systems.
- > Can be brush or Roller applied.
- > EPOXY PRIMER IS INTENDED AS A PRIMER ONLY, NOT A WEARING SURFACE

COLOUR RANGE

- > Off White.



PACK SIZE

- > 4.5Kg Composite Packs (including Part A (3.25kg) - Epoxy Resin, Part B (1.25Kg) - Curing Agent).

SPREADING RATE

- > 4.5Kg Composite Pack covers 18-27m² per coat (0.17 - 0.25Kg/m² per coat).
- > One coat is generally sufficient.

DRYING/CURING TIME

- > Touch dry after 4 hours at 20°C.
- > Through dry after 8 hours at 20°C.
- > Recommended over coating after 12-18 hours.

SHELF LIFE

- > **DO NOT ALLOW PACKS TO FREEZE.**
- > 12 months shelf life from date of production in original unopened containers and can be stored in dry conditions between 5°C - 30°C.

PREPARATION

New Concrete Floors:

- > New Concrete must be at least 4 weeks old before considering coating the substrate or moisture less than 5%
- > The substrate should be clean, free from laitance removed preferably by techniques which should include (depending on the degree of contamination) acid etching, light mechanical scrubbing, blasting, grinding or degreasing.

Existing Concrete Floors:

- > Remove all dirt, oil, grease or other surface contaminants by enclosed shot blasting, scarification or mechanical grinding.
- > Fats, oils or greases must be removed by mechanical means and detergent washing.

MIXING

EITHER EPOXY PRIMER OR HEAVY DUTY EPOXY GLOSS FLOOR COATING

- > Add the smaller tin containing PART B - CURING AGENT to the bigger tin containing PART A - EPOXY RESIN. Ensure mixing of the combined materials is done thoroughly using a spatula, wide bladed tool and or drill assisted paint mixing tool (on its lowest speed setting).

ALWAYS ENSURE A SPATULA IS USE TO MIX ANY UNMIXED MATERIALS FROM THE SIDES OR THE BOTTOM OF THE TIN.

- > It is suggested that continuous mixing is maintained for at least 3 minutes until an even colour and uniform consistency is achieved. Over mixing must be avoided to reduce air entrainment.

- > **DO NOT MIX MORE THAN ONE PACK AT A TIME.**

POT LIFE

BOTH EPOXY PRIMER AND HEAVY DUTY EPOXY GLOSS FLOOR COATING

- > Up to 45 minutes at 20°C. Greater temperatures will reduce pot life.



Certificate Number 8516
ISO 9001

APPLICATION

- > Store between 15°C - 25°C for at least 8 hours before use.
- > The ambient temperatures of the areas should not be allowed to fall below 10°C throughout the application and curing period.
- > Surface temperatures must be above 5°C, in cases where the temperature is higher than 30°C, the surface should be dampened with water.
- > Apply by brush or medium pile sheepskin roller ensuring the product is well worked into the surface.
- > Do not exceed the coverage rates stated above.
- > **DO NOT OVER ROLL.**
- > Porous floors may require two coats.

CLEANING APPLICATOR/MIXING EQUIPMENT

- > Before the product cures all applicators should be washed in warm soapy water. Any spillages of the PART A - EPOXY RESIN prior to mixing must be removed by solvents.

GENERAL MAINTENANCE

- > All surfaces should be thoroughly rinsed with clean water after the use of chemical cleaners.
- > Do not steam clean or use anything that cleans with temperatures exceeding 60°C.
- > If unsure of any industrial cleaners, use a test area to ensure compatibility.

PRECAUTIONS

See MSDS sheet

SAFETY

- > Good working practice should be followed.

The specification and coverage rates are given in good faith and are based on our experience and knowledge but without liability.

As Britannia Paints Limited has no direct control over the methods employed by the user in applying its products, any warranty either written or implied is given in good faith and can only cover the material itself.

FURTHER INFORMATION

There is a code of practice from FerFA (the Resin Flooring Association) - Guide to the specification and application of synthetic resin flooring on www.ferfa.org.uk which can be consulted for general advice on preparation of substrates.

If in doubt regarding any of the above points, please contact our technical services department for advice.

A Material Safety Data Sheet is available on request.

It is the users responsibility to ensure that this data sheet is current prior to using the product.



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